

	Doc or ECO #:	ECO-XE-009-001	Date:	5/3/2019	Author:	JV
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	aeg	Date:	5/6/2019	Quality Approval	

P/N #:	XE-009	Effective Date:	May 3, 2019
Title:	DRAWINGS CREATED AND UPDATED FOR SUNSHADE		

1.0 Purpose / Summary

The sunshade is a historic product that we have been buying and selling without prints. There was a drawing for one component, XE-009-OTR, that had been updated. Drawings were created for the other components

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
XE-009	Component Drawings Created /Updated/ Approved for production	☐	☐	☒	B
XE-009-TR		☐	☐	☒	B
XE-009-TF		☐	☐	☒	A
XE-009-S		☐	☐	☒	A

3.0 Detail

Drawings were created for XE-009-TF and XE-009-S. This was done by reverse engineering using a sunshade pulled from inventory.

XE-009-TR had a drawing but had some unnecessarily tight tolerances and other formatting issues. These were all fixed. It was compared against the same inventory part.

All three drawings now match the current production sunshade.

Note that there are currently no work instruction or general assembly document for XE-009.

4.0 Disposition of Material

Continue using all parts in inventory when new parts arrive intermix as needed. No parts have changed, drawings have just been created.

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5.0 Action Items

Action	Department	Acknowledgement Initials
Epicor rev entry	ENGR	RN

6.0 Modified / Referenced Documents:

Document	Current Revision
Click here to enter text.	Click here to enter text.

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change